

## PROCEDURES FOR RESPIRATOR CARE AND MAINTENANCE

Respiratory protection equipment must always be inspected prior to use. The following inspection table highlights the key components of a respirator and the conditions that would require repair before use: INSPECTION TABLE

IF ANY OF THE DEFECTS LISTED BELOW ARE FOUND, HAVE THE RESPIRATOR REPAIRED BEFORE USE.

BEFORE USE.	
COMPONENT	LOOK FOR
For Filtering Facepieces:	
FACEPIECE	<ol> <li>Cuts, gouges, punctures,</li> <li>Distortions of the sealing flange.</li> <li>Tears or nicks in the sealing area.</li> <li>Deterioration from age, heat, or contamination.</li> <li>If applicable, exhalation valve flaps are not in place, in poor condition, and not secure.</li> </ol>
For Half-Face Assemblies:	
FACEPIECE	<ol> <li>Cuts, gouges, punctures,</li> <li>Distortions of the sealing flange.</li> <li>Tears or nicks in the sealing area.</li> <li>Deterioration from age, heat, or contamination.</li> <li>Exhalation valve flaps are not in place, in poor condition, and not secure.</li> </ol>
For Full-Face Assemblies:	
FACEPIECE LENS	<ol> <li>Nicks, scratches, or abrasions which could impair visibility.</li> <li>Deep gouges or cracks which could reduce impact resistance.</li> <li>Anti-fog coating in need of replacement.</li> </ol>
FACEPIECE RIMS	<ol> <li>Deformed, cracked, or broken</li> <li>Loose screws. Do not overtighten.</li> </ol>
FACEPIECE SKIRT	<ol> <li>Cuts, gouges, or punctures.</li> <li>Tears or nicks in the sealing area.</li> <li>Deterioration from age, heat, or contamination</li> </ol>
FACEPIECE HEADSTRAP	<ol> <li>Abrasions or nicks.</li> <li>Deterioration from age, heat, or contamination.</li> </ol>
FACEPIECE BUCKLES	<ol> <li>Crushed, bent, or corroded.</li> <li>Damaged or loose rivets.</li> </ol>
FACEPIECE INLET NOZZLE	<ol> <li>Loose cover screws.</li> <li>Heat or impact damage.</li> <li>Nicks, cracks, or dents in the exhalation valve seat.</li> <li>Nicks, cracks, tears, or creases in the exhalation valve.</li> <li>Sticking exhalation valve. Exhale a few times to test. The valve must be close after each exhalation. Valves that fail to close must be replaced.</li> </ol>
SPEAKING DIAPHRAGM	1. Holes or tears. Do not remove to inspect



## **PROCEDURES FOR CLEANING RESPIRATORS**

A. Remove filters, cartridges, or canisters. Disassemble facepieces by removing speaking diaphragms, demand and pressure-demand valve assemblies, hoses, or any components recommended by the manufacturer. Discard or repair any defective parts.

B. Wash components in warm (43 deg. C [110 deg. F] maximum) water with a mild detergent or with a cleaner recommended by the manufacturer. A stiff bristle (not wire) brush may be used to facilitate the removal of dirt.

C. Rinse components thoroughly in clean, warm (43 deg. C [110 deg. F] maximum), preferably running water. Drain.